

## Cotton Twill Specifications

Our 100% **Cotton Fabric** is woven into a **Twill Construction**, which gives an excellent surface for cleaning. Although the woven Cotton Materials are not as clean as some knitted polyester cleanroom wipers and may potentially fray on the edges if cleanroom laundered, they undergo two cleaning processes, bleaching and calendering, to remove impurities and improve cleanliness. Our Cotton twill Jean performs well in High Temperature applications.

We cut and package Cotton Wipers to Customer Specifications.

<b>Basis Weight</b>	(oz/sq yd)	6.8-7.4
<b>Abrasion Resistance</b>	(% Loss)	0.3
<b>Ions</b>	(ppm) Sodium Chloride	85 10
<b>Sorbency</b>	Extrinsic (m/m <sup>2</sup> ) Intrinsic (ml/g) Rate (seconds)	271 1.8 Instant
<b>Tear Resistance</b>	(kg) Warp Fill	10 8.7
<b>Total Inorganic Matter</b>		650
<b>Extractables</b>	(g/m <sup>2</sup> ) De-Ionized Water 1,1,1 Trichloroethane	0.08 0.35
<b>Particles</b>	≥5.0u/m <sup>2</sup> (millions)	295