

# PRODUCT SPECIFICATION

# HandPRO.

# **SERIES 617200**

TRIPLE BAGGED

# STERILE CLEAN CLASS NITRILE GLOVES

400mm (16") Length

ISO 5 Compatible

Sterile

Excellent ESD Properties

Powder-Free

White to Off-White Color

**Textured Surface** 

Double-Donnable

**Ambidextrous** 

Beaded X-Long Cuff

Triple Bagged





#### QUALITY & CONFORMITY

- Manufactured under ISO 13485 and ISO 9001
- Conforms to the following additional test standards:

IEST-RP-CC005.4 Recommended Practice for Cleanroom Gloves

ISO 11737-2 Sterilization of Health Care Products
ASTM D412 Tensile Properties of Vulcanized Rubbers

ASTM D5151-99 Standard Test for Detection of Holes in Medical Gloves
ASTM D573 Accelerated Aging for Rubber (at 70° C for 166hr)
Standard Specification for Nitrile Examination Gloves
ASTM D6124 Test Method for Residual Powder on Medical Gloves

# PERFORMANCE REQUIREMENTS

Characteristic	Inspection Level	AQL	
Freedom from Holes	G1	1.5	
Visual Defects (Major)	G1	2.5	
Visual Defects (Minor)	G1	4.0	
Physical Properties	S2	4.0	
Physical Dimensions	S2	4.0	

#### PHYSICAL DIMENSIONS

Size	X-Small (7-7.5)	Small (8-8.5)	Medium (9-9.5)	Large (10-10.5)	X-Large (11-11.5)	XX- Large (12-12.5)
Palm Width (± 6 mm)	76	86	96	106	116	126
Glove Length (mm)	400 Minimum					
Thickness Cuff (25 mm from bead) Palm (center of palm) Finger (13 mm from tip)	<b>Typical Values</b> 0.08 - 0.10 mm (3.1 - 3.9 mils) 0.10 - 0.12 mm (3.9 - 4.7 mils) 0.12 - 0.14 mm (4.7 - 5.5 mils)					

#### PHYSICAL PROPERTIES

Test (ASTM D 412)	Before Aging	After Aging	
Tensile Strength (MPa)	Minimum 18	Minumum 14	
Ultimate Elongation	Minimum 500%	Minimum 400%	

### **CLEANLINESS SPECIFICATION**

TNVR in H <sub>2</sub> O	5.0 μg/cm <sup>2</sup>	Liquid Particle Count (≥0.5 µm)	<1500 per cm <sup>2</sup>
Silicone, Amide, DOP	Absent	Sterility Test	<20 cfu

#### **STERILITY**

Gamma irradiated in accordance with ISO 11137-1:2006.

## **ELECTRICAL PROPERTIES**

HandPRO 617200 is a static dissipative glove in use.
Surface Resistance Max 5 X 10<sup>11</sup>
(ANSI/ESD STM 11.11)
Static Decay Max 2.0 seconds
(FTMS 101 METHOD 4046)

#### PRODUCT NUMBERS

Size	Item#	Case Quantity
X-Small	617200	200 Pair
Small	617201	200 Pair
Medium	617202	200 Pair
Large	617203	200 Pair
X-Large	617204	200 Pair
XX-Large	617205	200 Pair

# **PACKAGING**

1) 1 pair 16" gloves per inner wallet, 2) 1 inner wallet inserted in inner bag, 3) 10 inner bags insterted in outer bag, 4) 20 outer bags inserted in carton liner (200 pair/case.) Packed cartons are gamma irradiated. IPA resistant printing ink used on all stickers and poly bags. Printed pouches and cartons have Lot No, Irradiation Date and Expiry Date.

## SHELF LIFE & STORAGE

Five years from date of manufacture. Store in a cool, dry place away from direct sunlight.

Manufactured in Malaysia for Hourglass International, Inc.

The information on this document is a guideline of typical values and characteristics of the product.

The specifications provided reflect the minimum acceptable requirements of the ASTM and FDA where applicable. Actual testing results are available upon request. Gloves offered by Hourglass International, Inc. meet or exceed these physical requirements. Independent laboratory test results are available upon request.

Your Protection Is Our Purpose





(800) 277-0994

